

SINGER⁶⁶ decals

Decal Instructions

© SINGER66decals.com

Make sure you have a large, clean workspace out of the elements and direct sunlight. Waterslide decals should only be applied to a smooth, glossy surface to adhere properly. We recommend Dupli-Color's Engine Enamel in gloss black for a durable finish. Always test that your base and top coat paints are compatible with each other and the decals before proceeding!



1. Carefully cut out each decal.

Use good, sharp scissors and keep track of your decals. Take your time! Cut closely to the artwork but not into it. Handle with care to avoid scratching.



2. Submerge the decal in warm water.

Use a large, flat dish and warm water with a drop of dish soap in it. Soak decals for 45 seconds until you can see them lifting off the backing paper.



3. Slide the decal onto the machine.

Be gentle! Think of it as wet tissue paper. Use a damp artists brush to help. Carefully dab the decal with a clean cloth or paper towel to remove most of the excess water. The rest will evaporate overnight.



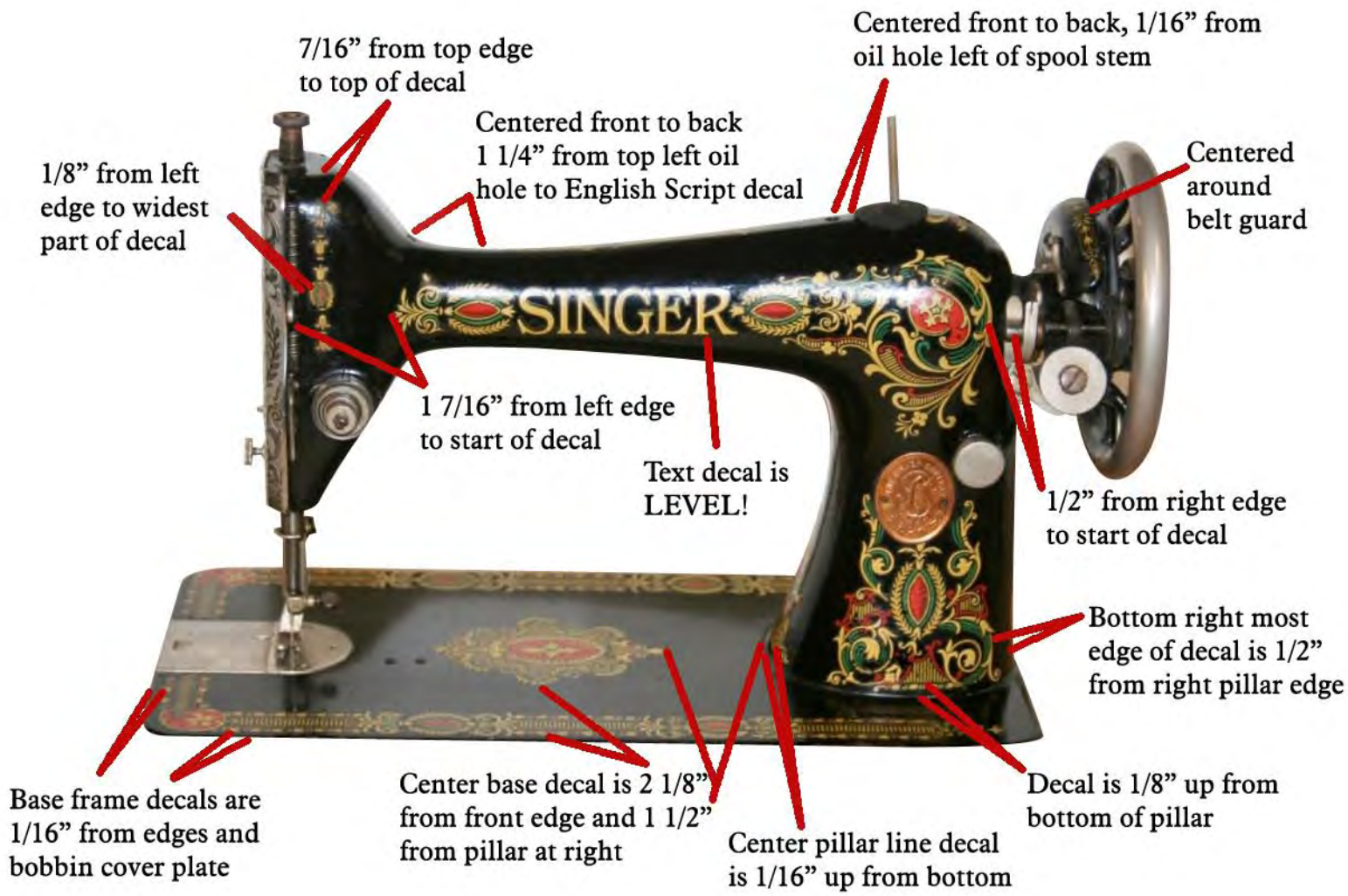
4. Protect the decals with clear coat.

Once all decals are applied and dry, spray the entire machine with a clear finish, like Rust-Oleum's Automotive Enamel Clear Gloss. Spray 3 thin coats to avoid runs. Allow 48 hours to dry.

SINGER⁶⁶ decals

Decal Placement

© SINGER66decals.com



While this is not the solution to poor preparation, this decal placement diagram should help. There is no substitute to taking extensive pictures of your machine before you begin the restoration process and strip it down for repainting. Get to know your Model 66 so you can see for yourself where each decal should be replaced and you'll know what goes where when the time comes. Don't rush it!

Clean your newly painted machine with Windex before applying the decals to remove dirt, dust, and oil. You can use 3M delicate surface blue tape to create guides on your machine where decals go. Just be sure to remove the tape and any adhesive residue before clear coating the machine. Do not wipe the decals once applied until they have been clear coated. Remember, apply 3 light coats of clear gloss spray to avoid runs and improve dry time. Never spray aerosols indoors. Follow directions on the spray can for recoat times. Allow the clear coat to cure for 48 hours before you begin final assembly. Lastly, don't forget to enjoy your "brand new" Singer Model 66 "Red Eye".